

## FURNITURE FACADE SYSTEM ALLEANZA

The ALLEANZA facade system enables to manufacture kitchen and room furniture of european quality and design in the medium price segment.

### Alleanza furniture facade systems includes:

- ▶ Facades
- ▶ Accessories
- ▶ Worktops and furniture components

### Construction

- ▶ Construction of facades is of assembled type, and it includes an insertion based on MDF board coated with different materials and a frame (vertical and transversal bars made of facade profile of different configurations).
- ▶ For door, a profile combined with flat or shaped panel is used.
- ▶ For window, a profile with insertions of glass, stained-glass, rattan, and other materials is used
- ▶ For construction with drawers, frame profile is combined with a flat panel. Depending on width of profile and method of mating, a construction can include from one to five elements

### Materials for facing

- ▶ Eco Wood Veneer
- ▶ finish film with decors "Patina"

### Types of facades

Three types of facades of different saw cut and mating of elements are presented in the collection:

- ▶ facades with counter-profile under an angle of 90°;

- ▶ French cut
- ▶ Both facades are included in the STANDARD PROGRAM, and they ensure high quality of mating for the frame profile parts to exclude ingress of moisture and to provide longer service life of items;

- ▶ facades under an angle of 45° are delivered by CUSTOMIZED PROGRAM only, and they involve a classical type of mating which ensures reliable fastening of all elements of the facade.

### Benefits

- ▶ optimal price
- ▶ high performance of facades;
- ▶ environmental friendliness of facing materials;
- ▶ beauty and expression of decors;
- ▶ exclusive products;
- ▶ saving of time and cost due to complete deliveries "from a single source".

Following accessories are used for finishing of the furniture facades: rods, bases, lighting planks, decorative corners, and finishing panels. It is these parts which enable to create expressive and elegant facade.

The facades are manufactured at the unique production system of KOCH company (Germany) commissioned in 2013.

This production system has been developed by German specialists by order of Soyuz IG and has no analogs in Russia now.

## ALLEANZA KITCHEN GIOVE



Giove



Giove note



Giove naturale



Giove cappuccino



Giove rosso



Giove verde



Tristan



Isolde



Giove acacia



Giove linen



Giove pistachio



Giove grey pearl

## ALLEANZA KITCHEN DIANA



Diana rosso



Diana verde



Diana grey



Diana mother-of-pearl



Diana acacia



Diana linen



Diana pistachio



Diana grey pearl

## ALLEANZA KITCHEN DIANA



Diana



Diana note



Diana naturale



Diana cappuccino

## ALLEANZA KITCHEN ELZA



Elza



Elza note



Elza naturale



Elza cappuccino



Elza grey



Elza rosso



Elza verde



Elza mother-of-pearl

## ALLEANZA KITCHEN SCALE



Scale mother-of-pearl



Scale grey



Scale rosso



Scale verde

## ALLEANZA KITCHEN SCALE



Scale acacia



Scale linen



Scale pistachio



Scale grey pearl

## ALLEANZA KITCHEN SOLE



Sole mother-of-pearl



Sole grey



Sole rosso



Sole verde



Sole acacia



Sole linen



Sole pistachio



Sole grey pearl

## ALLEANZA KITCHEN GRACIA



Gracia rosso



Gracia verde



Gracia grey



Gracia acacia



Gracia linen



Gracia pistachio



Gracia grey pearl



Giove light



Giove light note



Giove light naturale



Giove light cappuccino



Tristan light



Giove light rosso



Giove light verde



Isolde light

FRAME FACADES. ACCESSORIES



French cut

Facades with counter-profile (under an angle of 90°)

Lighting plank

Rods with patina

Facade under an angle of 45

Facade with shaped edge panel

Rod Ш14

Lighting plank with patina

Balustrade

Decorative corner

Rod KV37

Radial balustrade

Single-element facade

Finishing panel Thickness 16,18, 22 mm

RANGE OF SIZES

Range of sizes for Alleanza room

Width, mm	Height,mm						
	260	380	640	1280	2036	2292	2396
396							
496							
596							
600							
600 ("window")							

FRAME FACADES. ACCESSORIES



Impost

Impost window

Facade with shaped edge panel and impost

Decorative grille

ALLEANZA'S NEW DEVELOPMENTS

The "Soyuz" industrial group has opened up production of new models of lacquered aeruginous frame facades Alleanza and presents three new products of gold, silver and nut shades for the most demanding clients: "Elizabeth", "Ornella", "Christine".

In addition, four exclusive decors have been developed: "Acacia", "Linen", "Grey pearl", "Pistachio".

The collection has been also replenished by two series of facades: "Sole" and "Scale" made in all decors of standard program.

Due to product expansion, the Furniture Facade System ALLEANZA offers to furniture makers more successful solutions to design furniture both in modern and in classical styles.



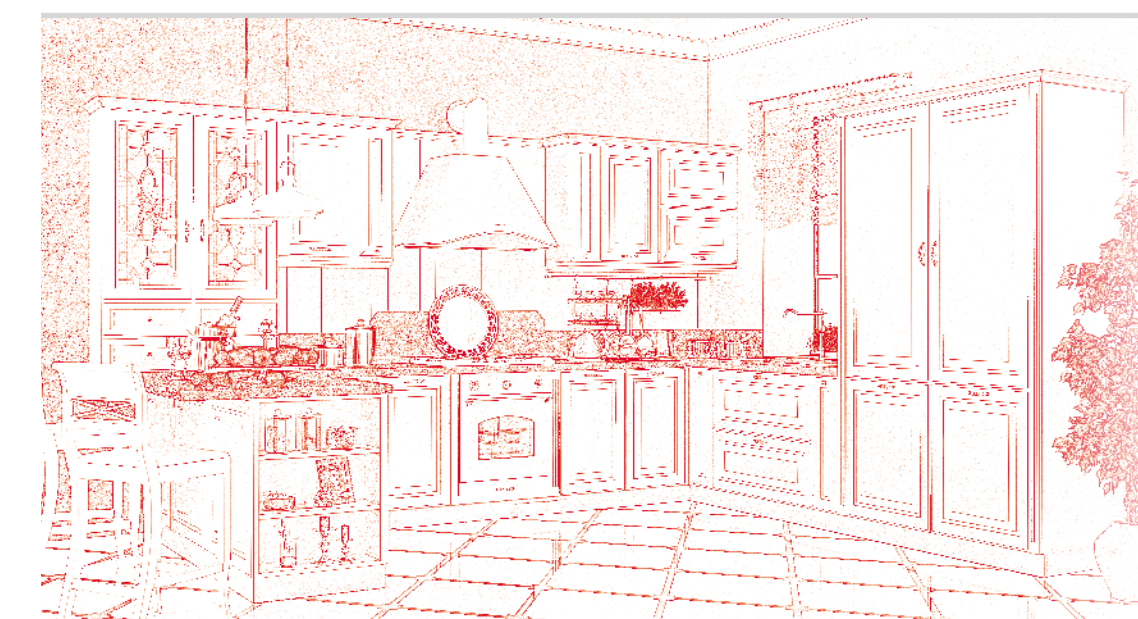
Elizabeth

Ornella

Christine

FURNITURE FACADE SYSTEM ALLEANZA

Facades / Furniture components / Worktops/ Accessories



Manufacturer: SOYUZHAKOMPLEKT LLC  
Industrialny pr.44, Saint-Petersburg, Russia,  
"Ohta-House" business center  
Sales department:  
Tel./fax: + 7 (812) 324 66 99, 244 46 00

<http://en.pgsoz.ru/>

"SOYUZ" Trading house  
Murzinskaya ul.,11, Saint-Petersburg, Russia,  
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"SOYUZ MSK" Trading house  
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"SOYUZ Samara" Trading house  
pr Kirova, 24, 1 st floor ("Ekran" plant), Samara  
Tel. + 7 (846) 312 01 23, 312 02 37, 312 02 61

Our regional representative:



UNION OF IDEAS – UNION OF VICTORIES

RANGE OF SIZES

Range of sizes for Alleanza kitchen

Height, mm	Width, mm									
	146	296	376	396	446	496	596	796	896	1196
	Facades									
116										
176										
236										
356							B	B	B	B
446					B		B	B		
476										
536										
596							B			
716		B		B	B	B				
916		B	B	B	B					
956		B		B	B					
1316										

► Manufacturing of facades with customized dimensions is available.